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APPLICATION NUMBER: 60/152,487 FILING DATE: September 03, 1999

PRIORITY DOCUMENT

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PROVISIONAL APPLICATION FOR PATENT COVER SHEET s is a request for filing a PROVISIONAL APPLICATION FOR A PATENT under 37 CFR 1.53 (b)(2).

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Additional inventors are being named on separately numbered sheets attached hereto

PROVISIONAL APPLICATION FILING ONLY

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"Express Mail" mailing label number: EH576252816US Date of Deposit: September 3, 1999

I hereby certify that the attached U.S. Patent Application, informal drawings, transmittal letter, verified statement, declaration and power of attorney, information disclosure statement, and application fee are being deposited with the United States Postal Service "Express Mail Post Office to Addressee" service under 37 CFR 1.10 on the date indicated above and is addressed to the Assistant Commissioner of Patents, Washington, D.C. 20231.

Randall L. Reed

(Signature)

September 3, 1999

Assistant Commissioner of Patents Box: Provisional Patent Application Washington, D.C. 20231

Dear Sir:

Transmitted herewith for filing is the Provisional Patent Application of:

Inventor: Grudin, Oleg and Frolov, Gennadiy

For: Differential Pressure and Gas Flow Transducer with Immunity to Acceleration

Attorney Docket Number: 14112-5USPR

Enclosed are:

- 1. A Specification with 3 pages.
- 2. 2 sheets of informal drawings.
- 3. A Provisional Application for Patent Cover Sheet, signed on September 2, 1999 by James Angelhart Reg. # 38,796. (1 page)
- 4. A Declaration for Small Entity Status Sheet, signed by Oleg Grudin and Gennadiy Frolov on September 2,1999. (1 page)
- 5. A return receipt post card.

Respectfully submitted,

Date: September 3, 1999

Randall L. Reed Attorney at Law

One Beacon Heights Drive Rouses Point, NY 12979

Tel: 518-297-3033 Reg. No. 31,559

DIFFERENTIAL PRESSURE AND GAS FLOW TRANSDUCER WITH IMMUNITY TO ACCELERATION

The present invention relates generally to gas flow transducers containing thermoanemometer-type sensing elements. More particularly, the present invention relates to the accuracy improvement of the transducers by increase of their immunity to acceleration.

Background.

A thermoanemometer-type flow transducer contains a functional element sensitive to gas flow passing through a specially designed gas flow assembly [US Patent 4548078]. The physical principle of gas flow measurement is based on flow-induced disturbance of a symmetrical temperature distribution around a heater. This disturbance, caused by the shift of the heated volume of gas in the direction of flow, is usually detected by a pair of temperature-sensitive elements. Typically the flowsensitive element contains one or two heaters, which warm the gas in a certain region of the flow channel. It also includes at least two temperature-sensitive elements detecting distortion of the temperature distribution in the heated volume of gas. The functions of gas heating and temperature sensing can be separated, for example, as in the sensor with the central heater and two temperaturesensing elements on opposite sides of the heater [US Patent 4548078]. In an other design, the flow sensor may use only two self-heated temperature-sensing elements, which warm the gas and measure the temperature difference simultaneously [H-E. de Bree, P. Leussink, T. Korthorst, H. Jansen, T S J. Lammerink, M. Elwenspoek The µ-flown: A novel device for measuring acoustic flows Sensors and Actuators A (1996), v.54, n.1, pp.552-557]. The differences between such designsare not sufficient for subsequent consideration. In some circumstances gas flow is proportional to the applied differential pressure, and the flow-sensitive transducer can also work as a differential pressure transducer.

Thermoanemometer-type flow or differential pressure transducers are sensitive to acceleration acting in the direction parallel to the detected gas flow. This effect, caused by the shift of the heated volume of gas having lower density than the surrounding colder gas, results in a temperature difference sensed by the two temperature-sensitive elements. Acceleration applied in directions perpendicular to the gas flow causes shift of the heated volume of gas, which does not significantly change temperature difference measured at the two temperature-sensitive elements. Therefore the transducer has low sensitivity to acceleration perpendicular to gas flow. In general, the acceleration-induced output signal is indistinguishable from a flow-induced signal in a single sensor. Sensitivity to acceleration of the considered differential pressure and flow transducers adversely affects the accuracy of the transducers exposed to mechanical disturbances such as vibrations, rotation and displacement.

The purpose of the present invention is to reduce or eliminate sensitivity of the thermoanemometertype differential pressure and flow transducers to acceleration and other such mechanical disturbances, thus improving their accuracy.

Summary of the invention and description of the drawings

In the present invention, two or more thermoanemometer-type flow-sensitive elements are connected and used such that the parasitic acceleration-induced components of the signals can be

separated from the flow-induced components, and cancelled, thus allowing identification of the flow-induced signals.

In general, this can be accomplished by using a plurality of flow-sensitive elements connected in such a way that flow and acceleration act in different directions (angles) at different flow-sensitive elements. Many different embodiments are possible.

For example, two thermoanemometer-type flow-sensitive elements are connected in a specific way, such that the gas flows through each of the elements in opposite directions. The output signals of the two flow-sensitive elements are processed electronically so that the acceleration-induced components of the signals are cancelled, while flow-induced components of the signals are doubled.

Another-combination-may-also-include at least one flow-sensitive element through which no gas flows. Being subjected to the applied acceleration, this reference element generates an output signal which is used to cancel the acceleration-induced component of the element through with the gas flows.

Figs. 1 and 2 show the configuration of the invented differential pressure and flow transducer containing two thermoanemometer-type flow-sensitive elements. The channel for flowing gas connects two elements in series (Fig. 1), or in parallel (Fig. 2). Fig. 3 depicts a schematic of a single flow-sensitive element with acceleration applied to it.

Fig. 4 shows an example of a more complex configuration involving three flow-sensitive elements connected in a triangle.

Fig. 5 shows the configuration of two identically-aligned flow-sensitive elements with flow passing through only one of them.

Description of the preferred embodiment

In Figs. 1 and 2, there are two possible configurations of the invented transducer where two flow-sensitive elements are connected in series (Fig. 1) and in parallel (Fig. 2). In both cases, the gas flowing through the channels passes through the flow-sensitive elements in opposite directions. Therefore heated volumes of gas near the heaters in both flow-sensitive elements (shown as shaded circles) are also shifted in opposite directions causing inverted output signals. When acceleration is applied in the direction parallel to gas flow as shown on Fig.3, heated volumes of gas are shifted in the same direction for both flow-sensitive elements causing increments in output signals which are the same for both sensors. The output signals of the two flow-sensitive elements are then processed by electronic circuitry, such that one signal is subtracted from the other.

Sensor-output-1 = (flow) + (acceleration) Sensor-output-2 = - (flow) + (acceleration) Sensor-output-1 - Sensor-output-2 = 2*(flow)

If the two flow-sensitive elements are identical, sensitivity to acceleration of the whole transducer can be reduced theoretically to zero. In practice, the immunity to acceleration may be limited by mismatch of the two sensor elements and calibration of their sensitivities.

The choice of schemes presented in Figs. 1 and 2 depends on the particular application. The transducer with two flow-sensitive elements connected in series has flow impedance two times higher than a single element while the second transducer (Fig. 2) has flow impedance two times lower.

For experimental verification of the invented concept, a prototype of the transducer was assembled on the basis of two AWM2200 mass flow sensors (Honeywell) connected in series by plastic hoses. It was compared with the single AWM2200 sensor. Electronic circuitries of the transducers provided the same sensitivity to differential pressure. Then both devices were rotated in the Earth's gravity. The single AWM2200 sensor has sensitivity to acceleration of 14mV/g while the prototype of the invented transducer is completely immune to rotation within the resolution of the electronic circuitry (less than 1mV).

The invented configuration of the transducer, immune to acceleration, can be realized by a variety of methods. The best results may be obtained with the usage of identical flow-sensitive elements. These flow-sensitive elements may be commercially available sensors as described above or specially designed functional sensing elements.

Among other possible configurations, one is shown in Fig.4, where three flow-sensitive elements are connected in the shape of a triangle. In this case, the output signals of each flow-sensitive element can be written as:

```
Sensor-output-1 = (flow) + (acceleration)*\cos(60^{\circ}-\beta)
Sensor-output-2 = (flow) + (acceleration)*\cos(60^{\circ}+\beta)
Sensor-output-3 = (flow) - (acceleration)*\cos(\beta)
```

where β is the angle shown in Fig. 4.

This system of three equations with three unknown parameters, (flow), (acceleration) and β , can be solved to cancel influence of the acceleration-induced component of the signal.

Fig. 5 depicts the combination of two flow-sensitive elements with output signals

```
Sensor-output-1 = (flow) + (acceleration)
Sensor-output-2 = (acceleration)
Sensor-output-1 - Sensor-output-2 = (flow)
```

Processing of the output signals can thus cancel the acceleration-induced component of the signal.

Applicant or Patentee:	Oleg Grudin and Gennadiv Frolov	12 511500	
Application or Patent No.:	Atty. Dkt. No.:	14112-5 USPR	
Filed or Issued: herewith			
Title: "Differential press	ure and gas flow transducer with immun	ty to acceleration	· · · · · · · · · · · · · · · · · · ·
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NAME OF INVENTOR	SIGNATURE OF INVENTOR		DATE
Oleg Grudin	pypu		Sept 1999
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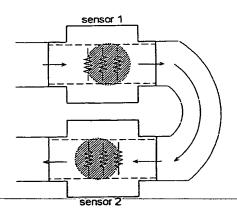
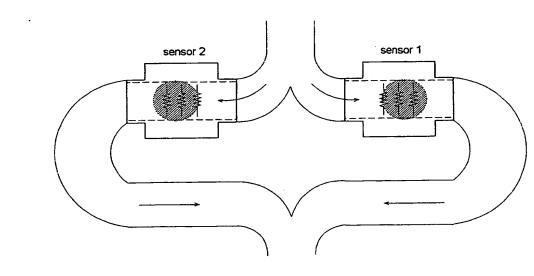


Fig. 1



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Fig. 2

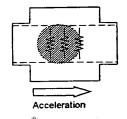


Fig. 3

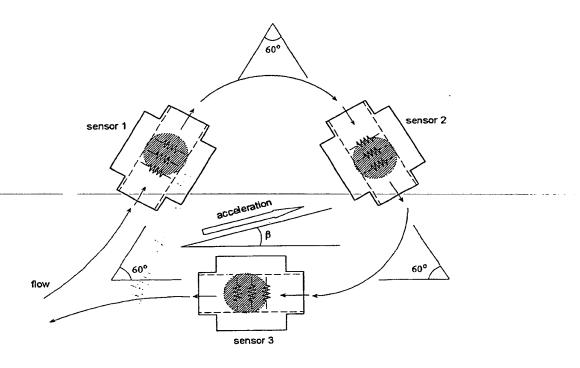


Fig. 4

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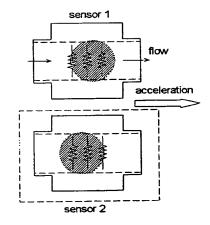


Fig. 5

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